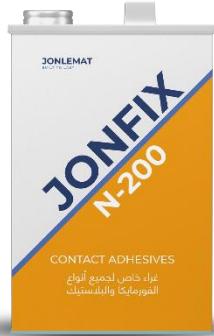


JONFIX CONTACT ADHESIVES – N200



FIELD OF APPLICATION

Ideally Suited For Surface Bonding Or Laminating Of Many Materials That Require Immediate Bonding, Loading Or Processing. **Bonds Wood, Board, Veneer, Plastic and Metal Panel Boards (HPL, Formica®, For Example), (Foam) Rubber, Leather, Cork, Canvas, Linoleum and Polyether Foam (Sound Insulation), Among Other Things, To Itself As Well As Too Many Other Surfaces. Also For Repairing Shoes, Bags, Toys And Carpets, Or For Doing (Hobby) Handicraft Work.** Not Suitable For Polystyrene Foam (Tempex®), PE, PP and Vinyl.

PROPERTIES

- ✓ Bonds immediately
- ✓ Super-strong
- ✓ Suitable for materials under stress
- ✓ Universal · Liquid
- ✓ Moisture and frost resistant
- ✓ Simple to use
- ✓ Resistant to temperatures between -40°C and +70°C

PRODUCT DESCRIPTION

Super-Strong Jonfix Contact Adhesive Based On Neoprene with Sbr Rubber. For Innumerable Repair and DIY Jobs That Require Immediate Bonding. Extremely Suitable For Materials under Strain. Moisture and Frost Proof. Resistant To Temperatures between -40°C and +70°C

SURFACE REQUIREMENTS

Surfaces Must Be Dry, Clean, Dust- And Grease-Free And A Good Fit. Clean and Degrease the Surfaces to Be Bonded For Optimal Results.

PRELIMINARY SURFACE TREATMENT

For Optimal Result, Degrease First. Tools: Use A Solid Brush Or Fine-Toothed (1 Mm) Glue Spreader To Cover Large Surfaces. Use a Roller or Rubber Mallet to Join the Materials Firmly.

APPLICATION

Coverage: 8-10 M²/Liter, Applied on Both Sides, Depending On the Nature of the Materials to be bonded.

STAINS/RESIDUE

Remove Wet Adhesive Residue Immediately With Degreaser/ Thinner For Bison Kit®. Dried Excess Adhesive Can Only Be Removed Mechanically Or With A Paint Stripper (Pre-Test).

F/QC/13: R2

The information provided here is based on our test results and to the best of our current knowledge. The recommendations and suggestions here in are made to facilitate the application of the product without any guarantee or representation to results. We recommend you to ensure that the product meets all your requirements prior to the application.

Address: Office No 41, Jebel Ali Industrial, P.O. Box 256320, Dubai, United Arab Emirates | **Email:** info@jonleMAT.com | **Website:** www.jonleMAT.com

JONFIX CONTACT ADHESIVES – N200

WORKING CONDITIONS

Use Adhesive And Parts To Be Bonded At Room Temperature Only. The Relative Humidity Must Be Below 65%. This Is To Avoid Formation Of Bubbles In The Final Product. Once Attached, Adjustment Is No Longer Possible. Always Test On an (Inconspicuous) Part of the Surface First.

DIRECTIONS FOR USE

Stir Well Before Use. Should Preferably Not Be Diluted. Parts Must Be Clean, Dry And Free Of Grease. Coat Both Substrates Completely. Allow To Dry For A Minimum Of 10-40 Minutes. In Case Of Porous Materials, Apply A Second Coat And Let Dry. Then Join Parts And Roll Or Tap Firmly (With A Rubber Mallet).

TECHNICAL PROPERTIES

- Moisture resistance: Good
- Water resistance: Limited
- UV resistance: Very good

POINTS OF ATTENTION

For Optimum Results, Both The Adhesive And The Parts To Be Bonded Must Be At Room Temperature (Definitely Do Not Use Below +10°C). The Final Bonding Strength Depends On The Pressure Applied. Therefore, Press As Firmly As Possible Across The Entire Surface. Should The Adhesive Joint Between Porous Materials Be Exposed To Long-Lasting Contact With Water, The Adhesive May Detach From The Wet Surface.

TECHNICAL DATA		
Property	Unit	Specifications
Color	Visually	Yellow
Appearance	Visually	Liquid
Service Temperature	°C	- 4 to +80
Open time	Min	10 (at 20°C)
Drying time	Min	20 to 30
Viscosity @25°C, S#4,RPM#20	cPs	200 - 400
Solid Content	%	Approx. 35
Density	g/cm ³	0.88
Full Cure Time	Hours	24

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JONFIX CONTACT ADHESIVES – N200

TECHNICAL DATA SHEET

STORAGE CONDITIONS

At Least 18 Months after Date of Manufacture. Limited Shelf Life After Opening. Store Properly Closed In A Cool And Frost-Free Place. Shelf Life Is A Minimum 18 Months.

PACKAGING

220 g, 1 L, 4 L, 20 L, 200 L.

HEALTH AND SAFETY

Data Keep lid closed always. Do not smoke, work near a naked flame or machines that produce sparks when working with Jonfix Contact Adhesive. The solvent vapors are flammable. Work in a well-ventilated area. Wash hands well after working with Jonfix Contact Adhesive, and wear gloves in cases of prolonged exposure. Clean hands with solvent before the adhesive dries. Wash hands with soapy water before eating or drinking.

Date: June 2023

Version: 1

Printing date: June 2023

F/QC/13: R2

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